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May 15, 2013

KOGYO CO..LTD. Public Relations Group Products Publicity Section Sales Administration Department Hamamatsucho Seiwa Bdg., 4-8, Shibadaimon 1-chome, Minato-ku, Tokyo 105-0012, Japan Tel: +81-3-3432-2113 Fax: +81-3-3436-2344

Energy-Saving Type Solenoid Operated Directional Valves HE-DSG-01-***-D24-70

Release of New Products

NO. 13

We are pleased to announce the release of "energy-saving type solenoid operated directional valves" with high pressure/flow and reduced holding power as an addition to our highly reputable solenoid operated directional valve series.

Features

Energy Saving

The valves have a power consumption of 6 W, about one fifth that of the DSG-01 series (29 W), and significantly reduce running costs.

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High Pressure and High Flow

With a maximum operating pressure of 35 MPa and a maximum flow of 100 L/min, which are identical to those of the DSG-01 series, the valves provide high pressure and high flow.



Specifications

Model Numbers	Max. Flow (L/min)	Max. Operating Pressure (MPa)	Max. T-Line Back Pressure (MPa)	Max. Changeover Frequency (min ⁻¹)	Mass (kg)
HE-DSG-01-3C*-D24-70					2.1
HE-DSG-01-2D2-D24-70	100*	35	21	60	2.1
HE-DSG-01-2B*-D24-70					1.5

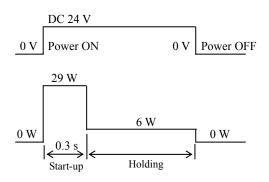
★ The maximum flow differs according to the spool type and operating conditions. For details, please refer to the List of Standard Models on page 3.

Solenoid Ratings

Electric Source	Coil Type	Volta	ige (V)	Cur	Current & Power at Rated Voltage					
DC	D24	Source Rating	Serviceable	Start-up Current (A)	Holding Current (A)	Start-up Power (W)	Holing Power (W)	Time (s)		
DC	D24	24	21.6 - 26.4	1.25	0.25	29	6	0.3		

Power consumption change

For the valves, the power consumption changes to 6 W in about 0.3 second after solenoid energization. For the power consumption change, see the following diagram.



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Model Number Designation

HE-	DSG	-01	-2	В	2	Α	-D24	-70	-L	
Туре	Series Number	Valve Size	Number of Valve Positions	Spool-Spring Arrangement	Spool Type	Special Two Position Valve (Omit if not required)	Coil Type	Design Number ★4	Models with Reverse Mtg. of Solenoid	
			3	C: Spring Centred	$2, 3 4, 40 60, 9 10, 11 12 \star^2$	-			-	
HE: Energy- Saving	DSG: Solenoid Operated Directional	d	enoid erated		D: No-Spring Detented	2	A: Neutral and SOL a Energized Positions	(DC) D24	70	
Type★1	Valve (Sub-plate Mounting)		2	B: Spring Offset	2, 3, 8	A: * ³ Neutral and SOL a Energized Positions B: Neutral and SOL b Energized Positions	D24		L: Omit if not required	

★1. Phosphate ester type fluids are also supported. When phosphate ester type fluids are used, prefix "F-" to the model number because the special seals (fluororubber) are required to be used.

 \star 2. In the table above, the enclosed numbers represent optional extras; the valves with such optional extras are handled as options.

 \star 3. For details of the special two position valve, please refer to the installation drawing (1790S-VA330668-5).

★4. The design number is subject to change without notice as improvements are made to the product. However, a change only in the last digit of the design number means that the installation dimensions and performance specifications remain unchanged.

Pressure Drop

Pressure drop curves based on a viscosity of 35 mm²/s and a specific gravity of 0.850

	1 2	Model Numbers		Pressure	Drop Curve	Number	
4		Model Numbers	Р→А	B→T	Р→В	A→T	P→T
a		HE-DSG-01-3C2	4	(4)	(4)	(4)	-
۳Pa		HE-DSG-01-3C3	5	5	5	5	2
-	4	HE-DSG-01-3C4	4	4	4	(4)	-
$\Delta \mathbf{P}$	5	HE-DSG-01-3C40	4	4	4	4	-
Drop		HE-DSG-01-3C60	1	1	1	1	2
		HE-DSG-01-3C9	5	3	5	3	-
Pressure 1		HE-DSG-01-3C10	4	5	4	4	-
Less		HE-DSG-01-3C11	4	4	4	(4)	-
d.		HE-DSG-01-3C12	4	4	4	5	-
		HE-DSG-01-2D2	5	4	5	4	-
(20 40 60 80 100	HE-DSG-01-2B2	5	4	5	(4)	-
	Flow Rate L/min	HE-DSG-01-2B3	5	5	(5)	5	-
		HE-DSG-01-2B8	5	-	4	-	-

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For any other viscosity, multiply the factors in the table below.

Viceosity	mm ² /s	15	20	30	40	50	60	70	80	90	100
Viscosity	SSU	77	98	141	186	232	278	324	371	417	464
Fact	or	0.81	0.87	0.96	1.03	1.09	1.14	1.19	1.23	1.27	1.30

For any other specific gravity (G'), the pressure drop (ΔP ') may be obtained from the formula below. $\Delta P' = \Delta P(G'/0.850)$

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IS									Max.		L/min							
sitior	a ti	Model		P→A	$(B) \rightarrow B($	A) →T				P→A					Р→В			
No. of Valve Positions	Spool-Spring Arrangement	Numbers/ Graphic Symbols																
0.0	0. ~	<	Working Pressure MPa					Wo	orking Pre	essure	MPa		V	Vorking P		MPa		
z			10	16	25	31.5	35	10	16	25	31.5	35	10	16	25	31.5	35	
		HE-DSG-01-3C2 a	100	100	100	100	100	100 55	45 35	28 23	25 19	22 17	100 55	45 35	28 23	25 19	22 17	
		HE-DSG-01-3C3	80	80	80	80	80	63	63	63	63	63	63	63	63	63	63	
		a ATTHIXE P	63	63	63	63	63	56	56	56	56	56	56	56	56	56	56	
		HE-DSG-01-3C4		90	30	20	18	55	35	20	18	16	55	35	20	18	16	
		a A b b p t b HE-DSG-01-3C40	90	40	20	15	14	40	25	15	13	12	40	25	15	13	12	
		HE-DSG-01-3C40	05		55	50	25	75	40	25	20	18	75	40	25	20	18	
Three Positions	Ired	a h b b	85	85	32	30	19	45	30	18	15	14	45	30	18	15	14	
ositi	Spring Centred	HE-DSG-01-3060	40	40	40	40	40	52	52	52	52	52	52	52	52	52	52	
e P	ng	a Z L b	32	32	32	32	32	46	46	46	46	46	46	46	46	46	46	
Thre	Spri	HE-DSG-01-3C9 a	100	100	100	100	100	20	15	10	10	8	20	15	10	10	8	
		HE-DSG-01-3C10 a → + + → b 85	85	30	20	18	55	35	20	18	16	55	35	20	18	16		
			40	20	15	14	40	25	15	13	12	40	25	15	13	12		
												-	55	35	20	18	16	
		$a \overset{\text{HE-DSG-01-3C11}}{\underset{p \to T}{\overset{a \to B}{\longrightarrow}}} b$	100	100	100	100	100	23	20	13	10	5	40	25	15	13	12	
		HE-DSG-01-3C12	85	85	30	20	18	55	35	20	18	16	55	35	20	18	16	
		a h b	00	40	20	15	14	40	25	15	13	12	40	25	15	13	12	
	bring	HE-DSG-01-2D2	68	68	68	68	68	45	45	40	30	27	50	50	50	45	45	
	No-Spring Detented		63	63	63	63	63	40	40	30	25	22	50	45	42	40	40	
suc		HE-DSG-01-2B2	00	00	00	00	00	20	16	10	15	10	45	28	18	15	12	
Two Positions	set		80	80	80	80	80	20	16	16	15	13	30	20	10	9	8	
o Po	Off	HE-DSG-01-2B3	70	70	70	70	70	50	50	50	50	50	75	75	75	75	75	
Twc	Spring Offset	M → P P T H X b	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,,,,		,,,,	,,,,						65	65	65	65	65	
	Spi	HE-DSG-01-288						26	17	10	11	10	45	28	18	15	12	
		₩ [₽] ¹ ¹ ¹ ¹ ¹ ¹ ¹	-	-	-	-	-	20	17	13	11	10	30	20	10	9	8	

(1) Each cell with two rows in the table above indicates that the maximum flow varies depending on the voltage. The upper row shows the value at the rated voltage, while the lower row shows the value at the minimum serviceable voltage.

 100% of DC rated voltage (after temperature rise and saturated)

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 90% of DC rated voltage (after temperature rise and saturated)

(2) In the valve type 3C60, if the actuator is placed between the cylinder ports A and B as illustrated below, the actuator moves and suspends at its stroke end, and the valve is then shifted to the neutral position with the actuator suspended, the maximum flow rates available are those shown below regardless of the voltage in the serviceable voltage range.

Model Number	Graphia Symbol		М	ax. Flow	L/min	
Widdel Number	Graphic Symbol	10 MPa	16 MPa	25 MPa	31.5 MPa	35 MPa
HE-DSG-01-3C60-D24		55	44	30	26	22

Changeover Time

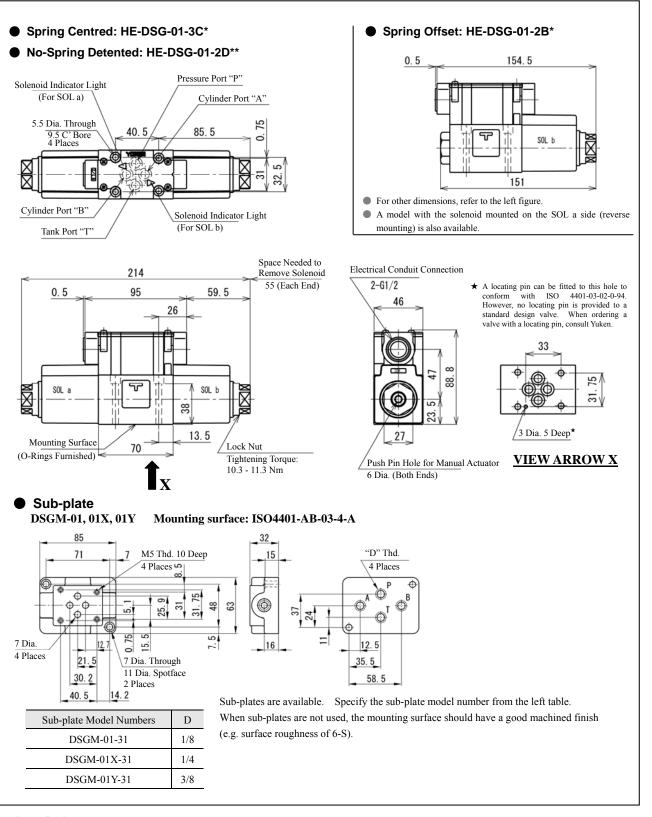
List of Standard Models

Changeover time varies according to the oil viscosity, spool type, and hydraulic circuit.

	Model Number	T_1 ms	T_2 ms	Solenoid OFF OFF
	HE-DSG-01-***-D24	30 - 45	20 - 30	Spool Shift 0 Max.
_				T_1

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Product Release

We will start accepting orders for the products in May 2013.

Application

Machine tools and general industrial machinery

YUKEN KOGYO CO., LTD.

Contact

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International Sales Department

4-4-34, Kamitsuchidana-Naka, Ayase, Kanagawa 252-1113, Japan Tel: +81-467-77-3111 Fax: +81-467-77-3115 e-mail: int.bd@yuken.co.jp Internet: www.yuken.co.jp