Poppet Type Directional Valves

These are Solenoid Operated Directional Valves of No Leak Type developed with the aim of responding the demand of the age including energy saving. Because these valves are of no leak type they allow the low viscosity hydraulic fluids to be used as well as the circuit construction which cannot be used by the conventional spool type directional valves because of too much internal leak of pressure oil. The use of the low viscosity hydraulic fluids reduces the pressure loss which can arise from the passage resistance of the hydraulic fluids, leading to the system energy saving.

Poppet Type Solenoid Operated Directional Valves

High Response High Reliability

Because these valves are of poppet type, there is no overlap, high response can be achieved. At the same time, hydraulic lock is eliminated.

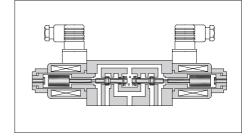
No Leak

Sheet type seal has been adopted and internal leak is greatly reduced.

ISO Comformant Mounting Surface

Because the mounting surface conforms to ISO 4401-AB-03-4-A, there is an interchangeability with the conventional valves. This makes it possible to use these valves in combination with 01 Series Modular Valves.





Specifications

| Model Numbers | Max. Flow L/min (U.S.GPM) | Max. Operating Pressure MPa (PSI) | Max. T- Line Back Pressure MPa (PSI) | Max. Changeover Frequency min ⁻¹ {Cycles/Min} | Internal leakage cm³/min (cu. in./min) | Approx. Mass kg (lbs.) | Graphic Symbols |
|--------------------|------------------------------------|---|--|--|---|---------------------------------|---|
| DSLG-01-3-C-*-N-11 | | | | | Or Less 0.5 *1 | 1.9 | a A |
| DSLG-01-3-O-*-N-11 | 16 (4.2) | 31.5 (4570) | 16 (2320) | 240 | (.03) | (4.2) | A D D D D D D D D D D D D D D D D D D D |
| DSLG-01-4-O-*-N-11 | | | | | Or Less 1 *2 (.06) | 3.7 (8.2) | a M b |

- ★1. This is the leakage towards "T" port in A port block at "P" port pressure 14 MPa (2030 PSI).
- ★ 2. This is the leakage towards "T" port in A•B port block at "P" port pressure 14 MPa (2030 PSI).

Solenoid Ratings

| Electric Source | Coil | Frequency | Vo | ltage (V) | | & Power l Voltage | |
|--------------------|------|------------|------------------|----------------------|----------------|----------------------|--|
| | Туре | (Hz) | Source Rating | Serviceable Range | Holding (A) | Power (W) | |
| DC | D12 | _ | 12 | 10.8 - 13.2 | 2.45 | 29 | |
| (K Series) | D24 | | 24 | 21.6 - 26.4 | 1.23 | 29 | |
| AC→DC | R100 | 50/60 | 100 | 90 - 110 | 0.33 | 20 | |
| Rectified | R200 | R200 50/60 | | 180 - 220 | 0.16 | 29 | |



Model Number Designation

| F- | DSLG | -01 | -4 | -0 | -D24 | -N | -11 | * |
|--|---|---------------|-------------------|--|--------------------------------|--|------------------|---------------------|
| Special Seals | Series Number | Valve Size | Number of Port | Function | Coil Type | Type of Electrical Conduit Connection | Design Number | Design Standards |
| F: Special Seals for Phosphate Ester Type Fluids | DSLG: Poppet Type Solenoid Operated Directional Valve | 01 | 3 : 3 Port | O: Normally Open C: Normally Closed | DC D12, D24 AC→DC | N: Plug-in Connector | 11 | Refer to ★ |
| (Omit if not required) | (Sub-plate Mtg.) | | 4 : 4 Port | O: Normally Open | R100 R200 | | | |

[★] Design Standards: None........... Japanese Standard "JIS" and European Design Standard 90 N. American Design Standard

Sub-plate

| Dining | Japanese Standa | ard "JIS" | European Desi | ign Std. | N. American De | Approx. | | |
|----------------|------------------------------------|-----------|------------------------|----------------|------------------------|----------------|-------------------|--|
| Piping Size | Sub-plate Thread Model No. Size | | Sub-plate Model No. | Thread Size | Sub-plate Model No. | Thread Size | Mass kg (lbs.) | |
| 1/8 | DSGM-01-31 | Rc 1/8 | DSGM-01-3180 | 1/8 BSP.F | DSGM-01-3190 | 1/8 NPT | 0.8 (1.8) | |
| 1/4 | DSGM-01X-31 | Rc 1/4 | DSGM-01X-3180 | 1/4 BSP.F | DSGM-01X-3190 | 1/4 NPT | 0.8 (1.8) | |
| 3/8 | DSGM-01Y-31 | Rc 3/8 | _ | | DSGM-01Y-3190 | 3/8 NPT | 0.8 (1.8) | |

Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish.

Mounting Bolts

Four socket head cap screws in the table below are included.

| Descriptions | Socket Head Cap Screw (4 pcs.) | Tightening Torque | | |
|---|--------------------------------|---|--|--|
| Japanese Standard "JIS" European Design Standard | $M5 \times 45 Lg$. | 5-7 Nm (44-62 in. lbs.) [Applicable to working pressure more than | | |
| N. American Design Standard | No. 10-24 UNC × 1-3/4 Lg. | 25 MPa (3630 PSI) : 6-7 Nm (53-62 in. lbs.)] | | |

Instructions

Mounting

No mounting restrictions for any models.

Solenoid Shifting

On double solenoid valves do not energise both at the same time.

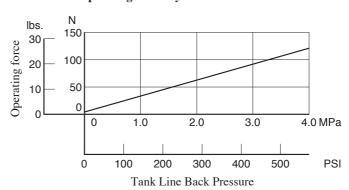
Valve Tank Port

Avoid connecting the valve tank port to a line with possible surge pressure.

Operating Force by Manual Actuator

Take care as the operating force by the manual actuator increases in proportion to the tank line back pressure. (See the graph right.)

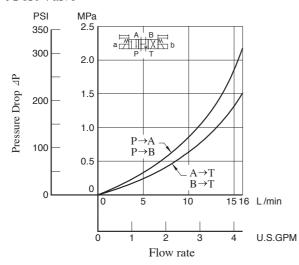
Operating Force by Manual Actuator



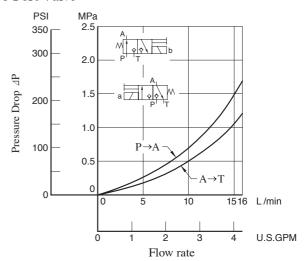
Pressure Drop

Hydraulic Fluid: Viscosity 35 mm²/s (164 SSU), Specific Gravity 0.850

4 Port Valve



3 Port Valve



• For any other viscosity, multiply the factors in the table below.

| ĺ | Viscosity | mm ² /s | 15 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 |
|---|-----------|--------------------|------|------|------|------|------|------|------|------|------|------|
| | Viscosity | SSU | 77 | 98 | 141 | 186 | 232 | 278 | 324 | 371 | 417 | 464 |
| | Fact | or | 0.81 | 0.87 | 0.96 | 1.03 | 1.09 | 1.14 | 1.19 | 1.23 | 1.27 | 1.30 |

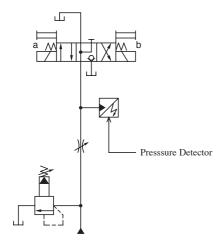
• For any other specific gravity (G'), the pressure drop $(\Delta P')$ may be obtained from the formula below.

$$\Delta P' = \Delta P (G'/0.850)$$

Changeover Time

Changeover time varies according to hydraulic circuit of the model actually used and conditions. An example of measurement is given in the figure below.

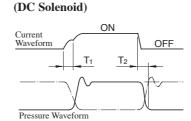
Test Circuit and Conditions



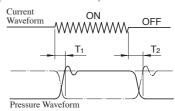
Pressure: 21 MPa (3050 PSI) Flow Rate: 16 L/min (4.2 U.S.GPM)

Voltage: Rated voltage

Result of Measurement



(AC→DC Rectified)



Note: Alternate long and short dash lines in the pressure waveform figures indicate the waveforms for Normally Closed Type 3 Port Valves.

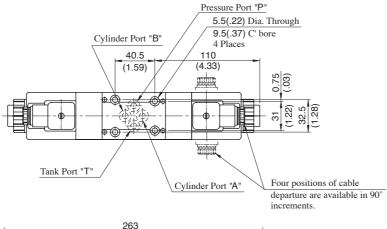
| Solenoid | Model Numbers | del Numbers Time (ms) | | Remarks |
|--------------------|----------------|-----------------------|----------------|-------------------------------|
| Type | Wiodel Numbers | T ₁ | T ₂ | Remarks |
| | DSLG-01-4-O-D* | 55 | 30 | 4 port valve, normally open |
| DC | DSLG-01-3-O-D* | 55 | 30 | 3 port valve, normally open |
| | DSLG-01-3-C-D* | 70 | 25 | 3 port valve, normally closed |
| 4.G . D.G | DSLG-01-4-O-R* | 55 | 150 | 4 port valve, normally open |
| AC→DC Rectified | DSLG-01-3-O-R* | 55 | 150 | 3 port valve, normally open |
| | DSLG-01-3-C-R* | 70 | 150 | 3 port valve, normally closed |

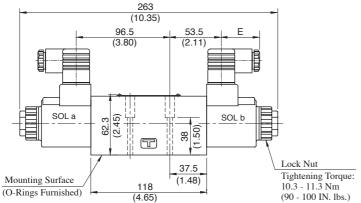


4 Port Valve

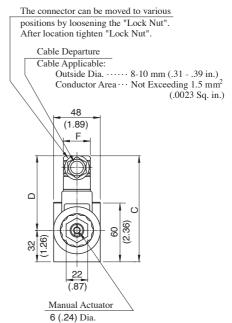
Mounting Surface: ISO4401-AB-03-4-A

Normally Open: DSLG-01-4-O-*-N-11/1190





DIMENSIONS IN MILLIMETRES (INCHES)



| Model Numbers | Dimensions mm (Inches) | | | | | |
|------------------|------------------------|--------|--------|--------|--|--|
| Model Numbers | С | D | Е | F | | |
| DSLG-01-4-O-D*-N | 108 | 64 | 39 | 27.5 | | |
| | (4.25) | (2.52) | (1.54) | (1.08) | | |
| DSLG-01-4-O-R*-N | 111 | 57.2 | 51 | 34 | | |
| | (4.37) | (2.25) | (2.01) | (1.34) | | |

• The information on 3 Port Valves is provided in the following page.

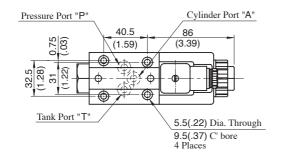
Note: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate in page 356.

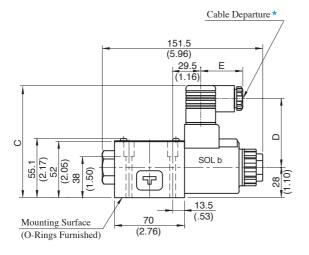
Mounting Surface: ISO4401-AB-03-4-A

3 Port Valves

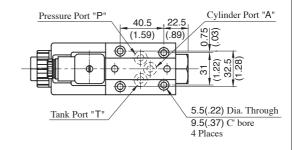
DIMENSIONS IN MILLIMETRES (INCHES)

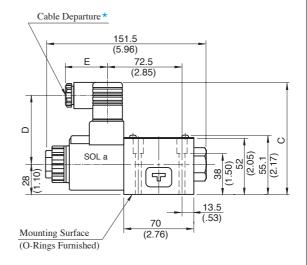
• Normally Open Type: DSLG-01-3-O-*-N-11/1190





Normally Closed Type: DSLG-01-3-C-*-N-11/1190





| Model Numbers | Dimensions mm (Inches) | | | | |
|------------------|------------------------|--------|--------|--|--|
| Wiodel Numbers | C | D | Е | | |
| DSLG-01-3-*-D*-N | 104 | 64 | 39 | | |
| | (4.09) | (2.52) | (1.54) | | |
| DSLG-01-3-*-R*-N | 107 | 57.2 | 51 | | |
| | (4.21) | (2.25) | (2.01) | | |

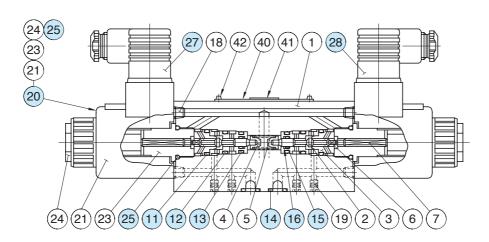
★ Cable departure position can be changed. See "4 Port Valves" in the previous page for the details.

Note: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate in page 356.

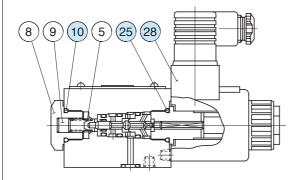


List of Seals, Solenoid Ass'y and Connectors

4 Port Valve



3 Port Valve



List of Seals

| Item | Name of Parts | Part Numbers | Quantity | | |
|------|---------------|-----------------|--------------|--------------|--|
| пеш | Name of Faits | Fait Numbers | 4 Port Valve | 3 Port Valve | |
| 10 | O-Ring | SO-NB-P18 | | 1 | |
| 11 | O-Ring | SO-NB-P14 | 2 | 1 | |
| 12 | O-Ring | SO-NB-P12 | 2 | 1 | |
| 13 | O-Ring | SO-NB-P11 | 2 | 1 | |
| 14 | O-Ring | SO-NB-P9 | 4 | 3 | |
| 15 | O-Ring | SO-NA-P5 | 2 | 1 | |
| 16 | Back Up Ring | 2705-VK414322-8 | 2 | 1 | |
| 25 | O-Ring | SO-NB-P18 | 2 | 1 | |

Note 1: O-Ring of item 25 are included in solenoid assembly.

2: When ordering the seals, specify the seal kit number from the table right.

Change of supply voltage

The supply voltage can be changed by replacing the coil $\widehat{\mbox{21}}$ only.

List of Seal Kits

| Valve Model Numbers | Seal Kit Numbers | | | |
|---------------------|-------------------|--|--|--|
| DSLG-01-3-O-*-N-11* | KS-DSLG-01-3-N-11 | | | |
| DSLG-01-3-C-*-N-11* | K9-D9FG-01-9-W-11 | | | |
| DSLG-01-4-O-*-N-11* | KS-DSLG-01-4-N-11 | | | |

List of Solenoid Ass'y and Connectors

| Valve Model No. | Valve Model No . 20 Solenoid Ass'y No. | | 27) Connector No. | 28 Connector No. |
|------------------------|--|----------------|-------------------|------------------|
| DSLG-01-*-*-D12-N-11* | SD1L-12-N-20 | C-SD1-12-N-60 | GDM-211-A-11 | GDM-211-B-11 |
| DSLG-01-*-*-D24-N-11* | SD1L-24-N-20 | C-SD1-24-N-60 | GDM-211-A-11 | GDM-211-B-11 |
| DSLG-01-*-*-R100-N-11* | SD1L-100-N-20 | C-SR1-100-N-60 | GDME-211-R-A-10 | GDME-211-R-B-10 |
| DSLG-01-*-*-R200-N-11* | SD1L-200-N-20 | C-SR1-200-N-60 | GDME-211-K-A-10 | GDME-211-K-D-10 |